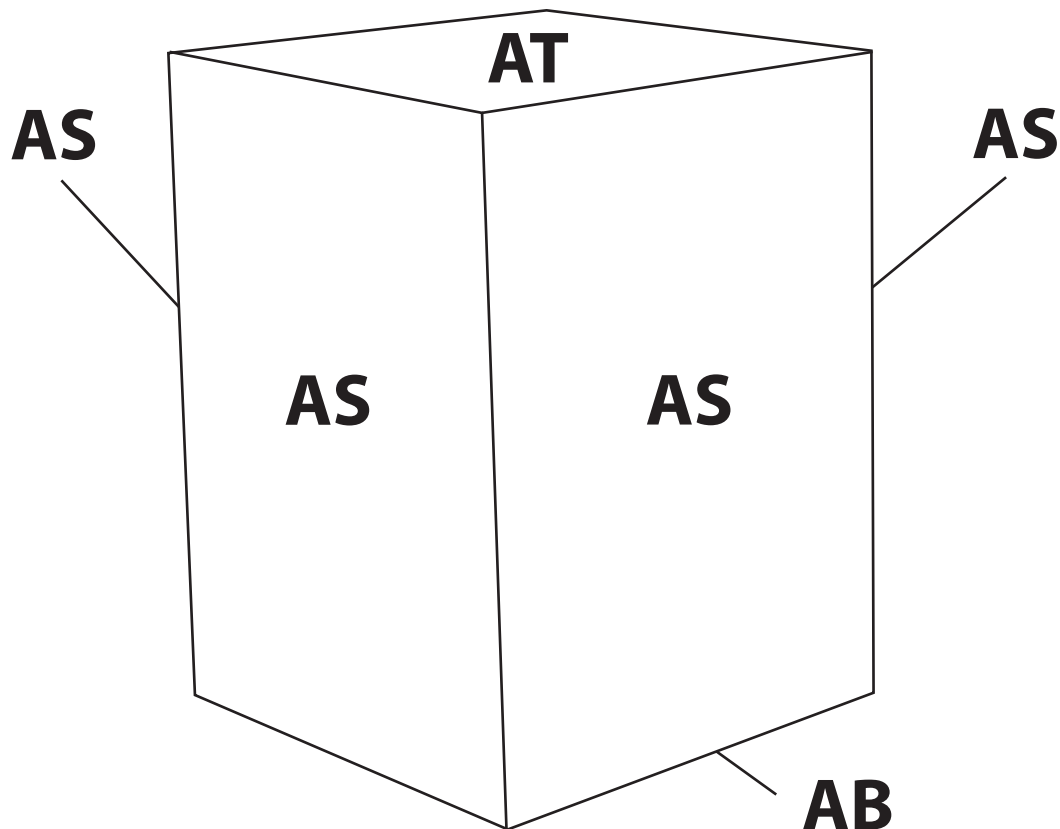




Assembly Instructions



Sample Stamp

Letter
of Box

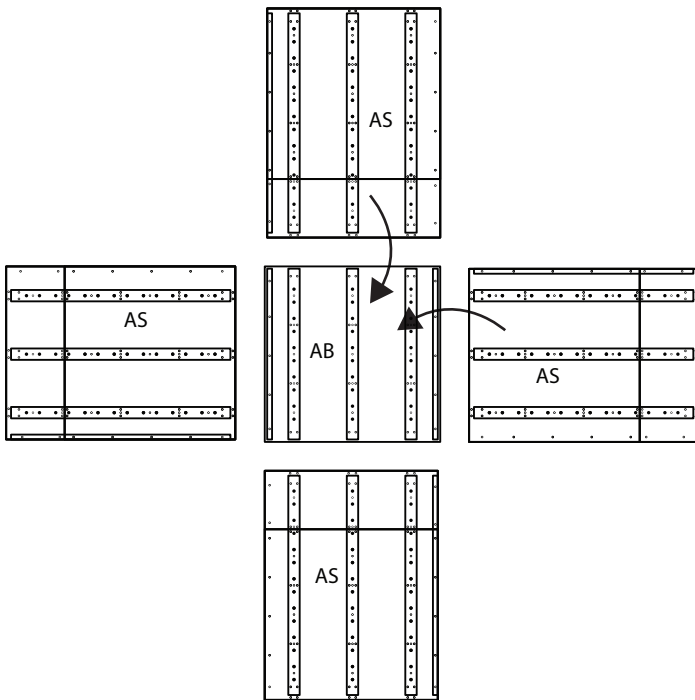
AS

Panel
Location

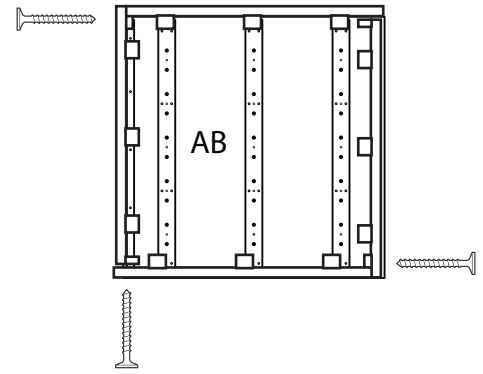
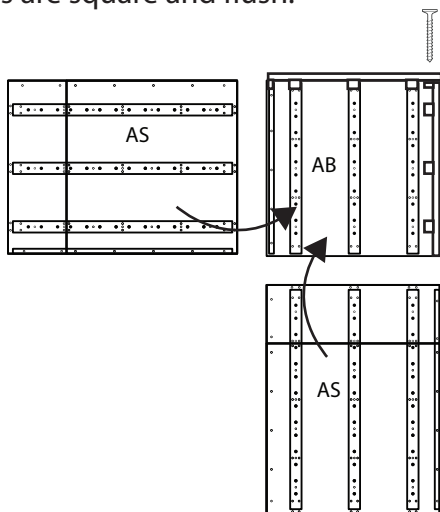
Box A, Side

WARNING: These items are not toys. Activities involving motion and height create inherent risk of serious injury including paralysis or death. These products are intended for use by properly trained participants under qualified supervision, and the user of this product therefor assumes this risk. Always know your physical limitations and limits of your equipment. Avoid landing on head or neck as serious injuries may result. Always check for proper mat positioning, equipment stability, and inspect hardware for wear and damage before and after each use. Do not use if signs of damage or excessive wear are present. DGS shall not be liable for personal injury or property damage incurred through the use of purchased items.

1. Layout pieces on the floor as shown, with structural supports facing up. The side pieces will be screwed together first, using the bottom as a guide only (DO NOT SCREW SIDE PIECES TO THE BOTTOM YET)

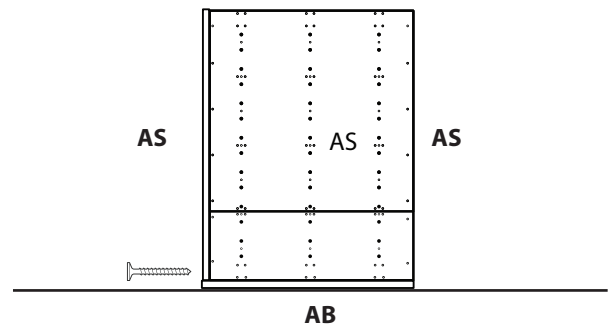


2. Tip side pieces into position using the bottom as a guide, and secure side pieces to one another using 2" screws in pre-drilled holes. Repeat with each side, front and back piece, being sure that edges are square and flush.

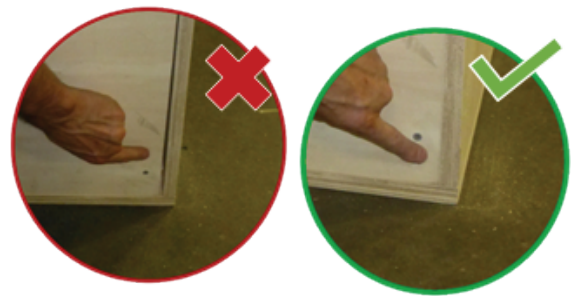
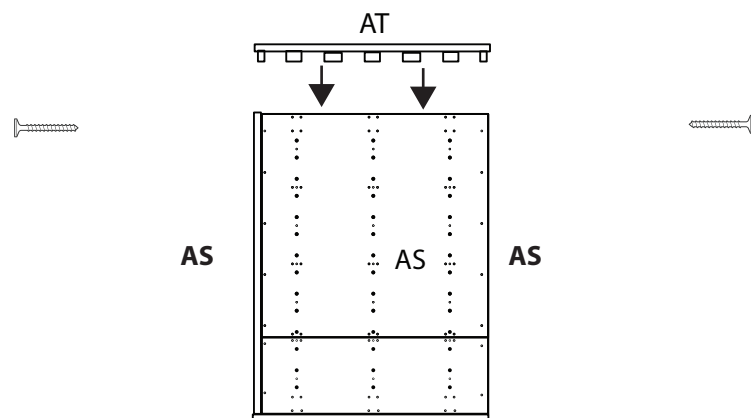


3. Once the 4 pieces are attached, secure to the bottom piece using 2" wood screws in pre-drilled holes, being sure that edges are square and flush.

View from Side

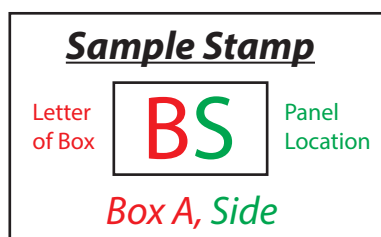
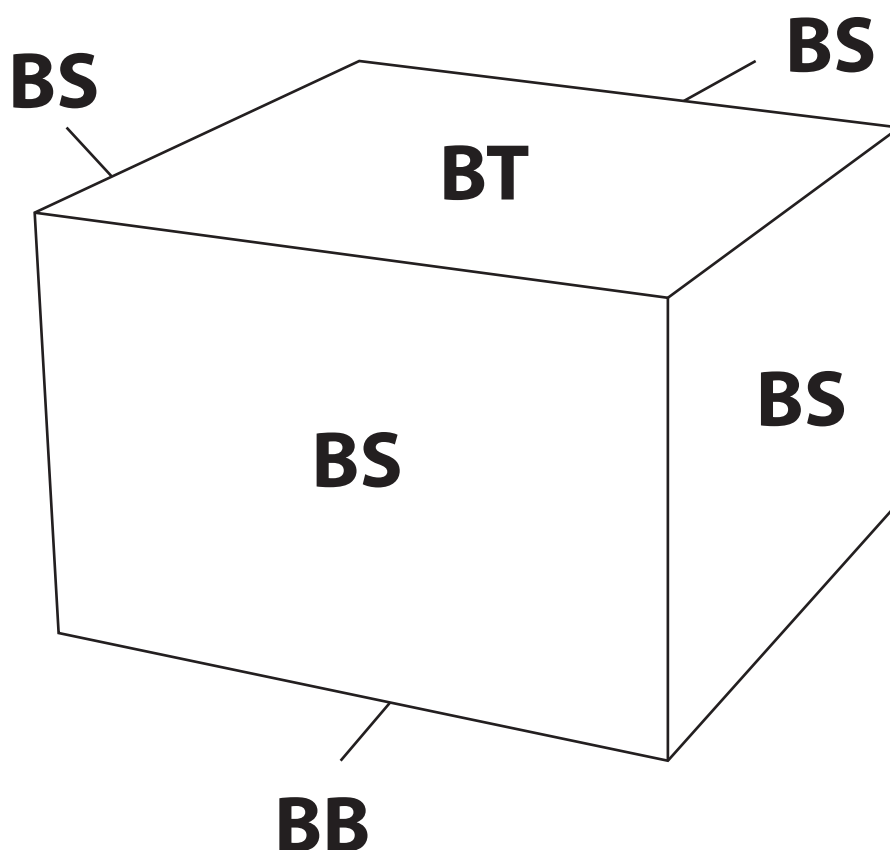


4. Position Top panel in place and secure using 2" wood screws in pre-drilled holes, making sure that edges are square and flush.

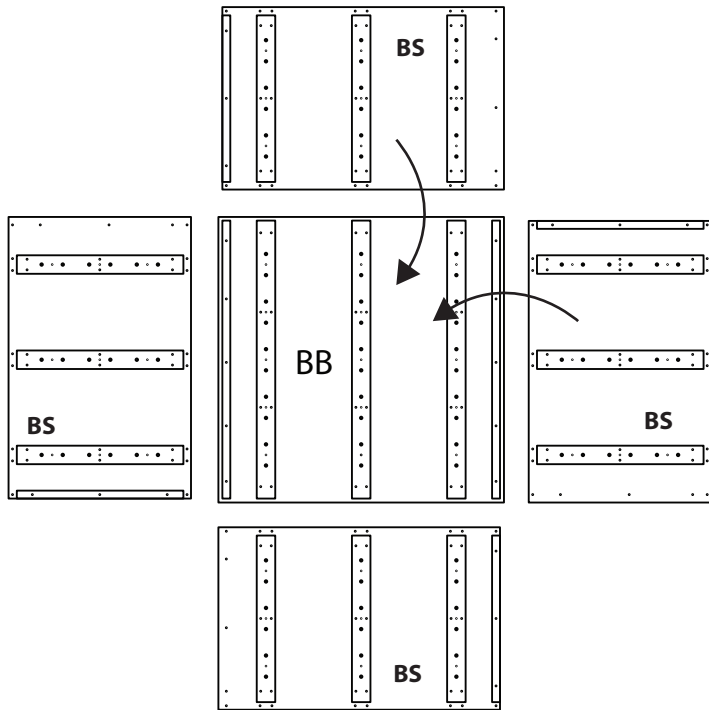




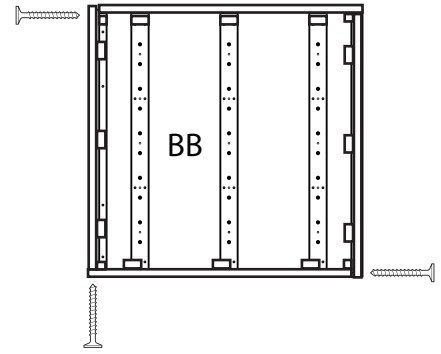
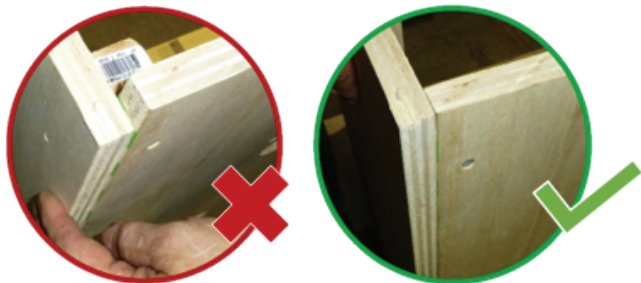
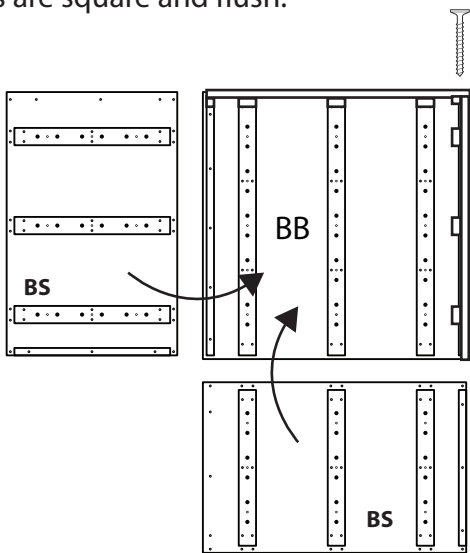
Assembly Instructions



1. Layout pieces on the floor as shown, with structural supports facing up. The side pieces will be screwed together first, using the bottom as a guide only (DO NOT SCREW SIDE PIECES TO THE BOTTOM YET)

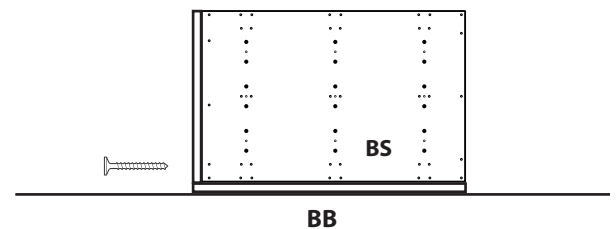


2. Tip side pieces into position using the bottom as a guide, and secure side pieces to one another using 2" screws in pre-drilled holes. Repeat with each side, front and back piece, being sure that edges are square and flush.

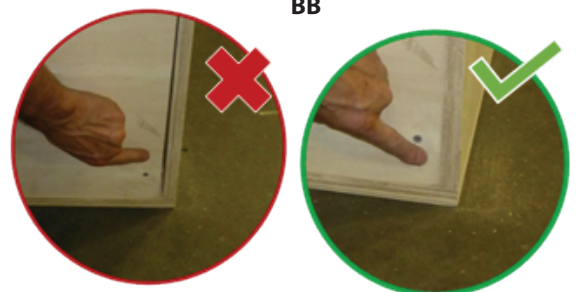
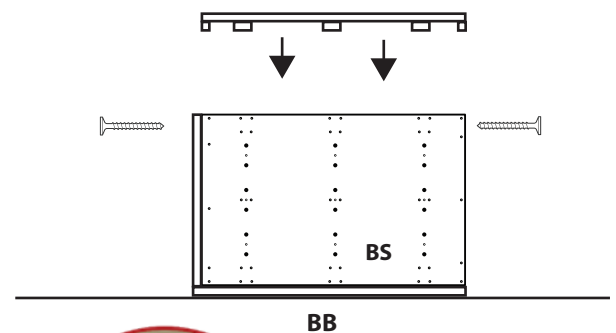


3. Once the 4 pieces are attached, secure to the bottom piece using 2" wood screws in pre-drilled holes, being sure that edges are square and flush.

View from Side

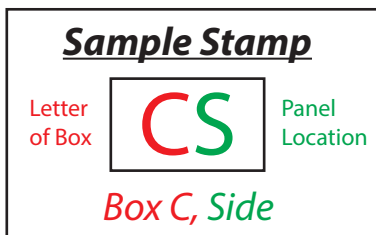
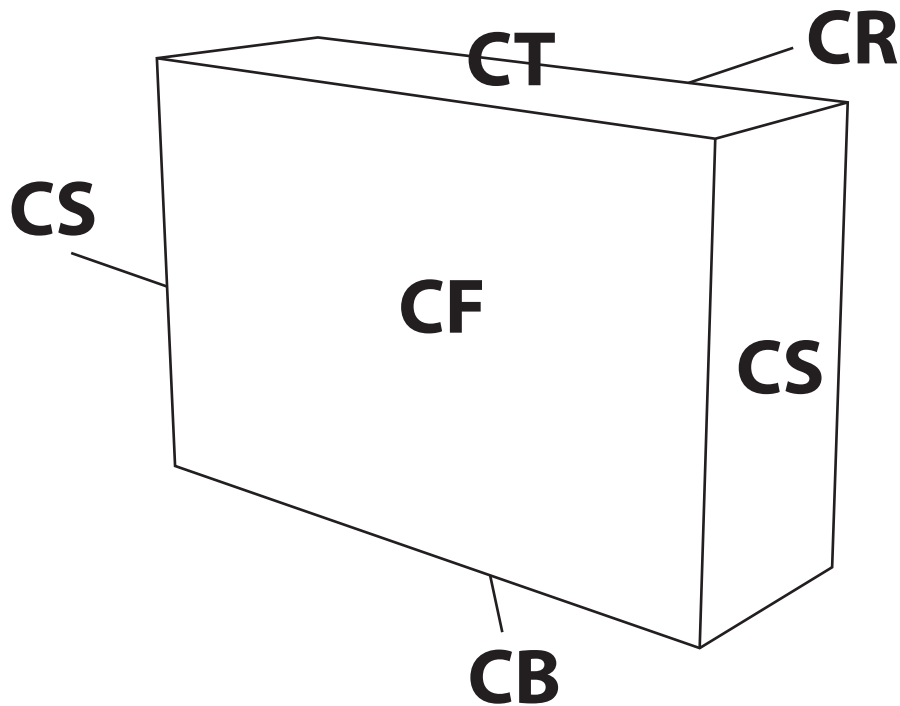


4. Position Top panel in place and secure using 2" wood screws in pre-drilled holes, making sure that edges are square and flush.

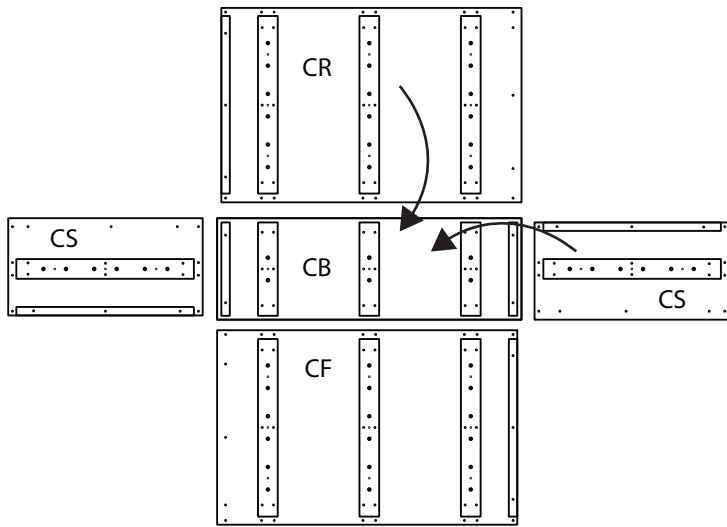




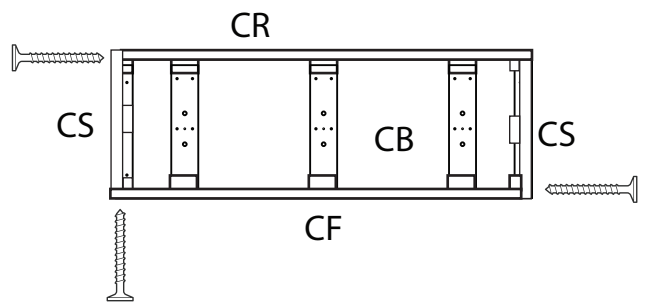
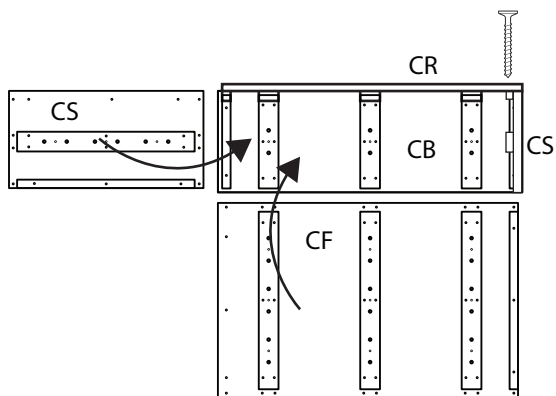
Assembly Instructions



1. Layout pieces on the floor as shown, with structural supports facing up. The side pieces will be screwed together first, using the bottom as a guide only (DO NOT SCREW SIDE PIECES TO THE BOTTOM YET)

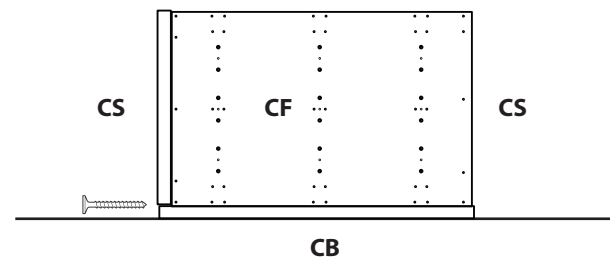


2. Tip side pieces into position using the bottom as a guide, and secure side pieces to one another using 2" screws in pre-drilled holes. Repeat with each side, front and back piece, being sure that edges are square and flush.

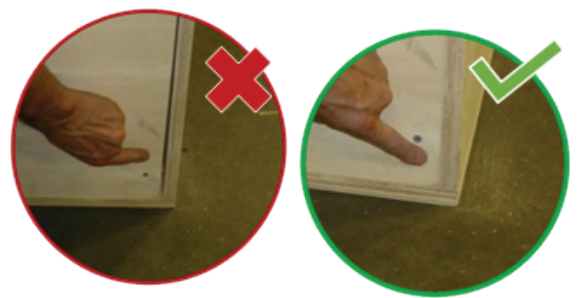
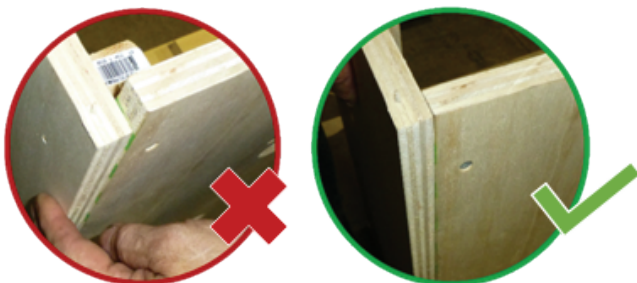
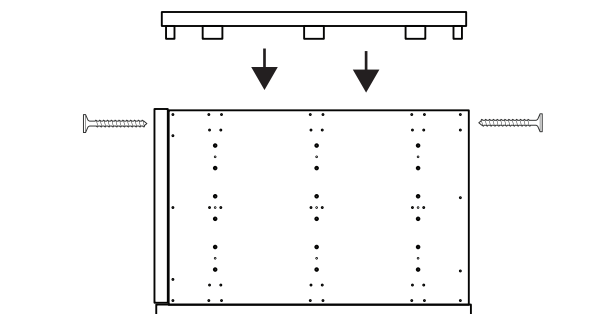


3. Once the 4 pieces are attached, secure to the bottom piece using 2" wood screws in pre-drilled holes, being sure that edges are square and flush.

View from Side

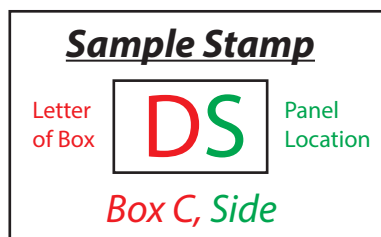
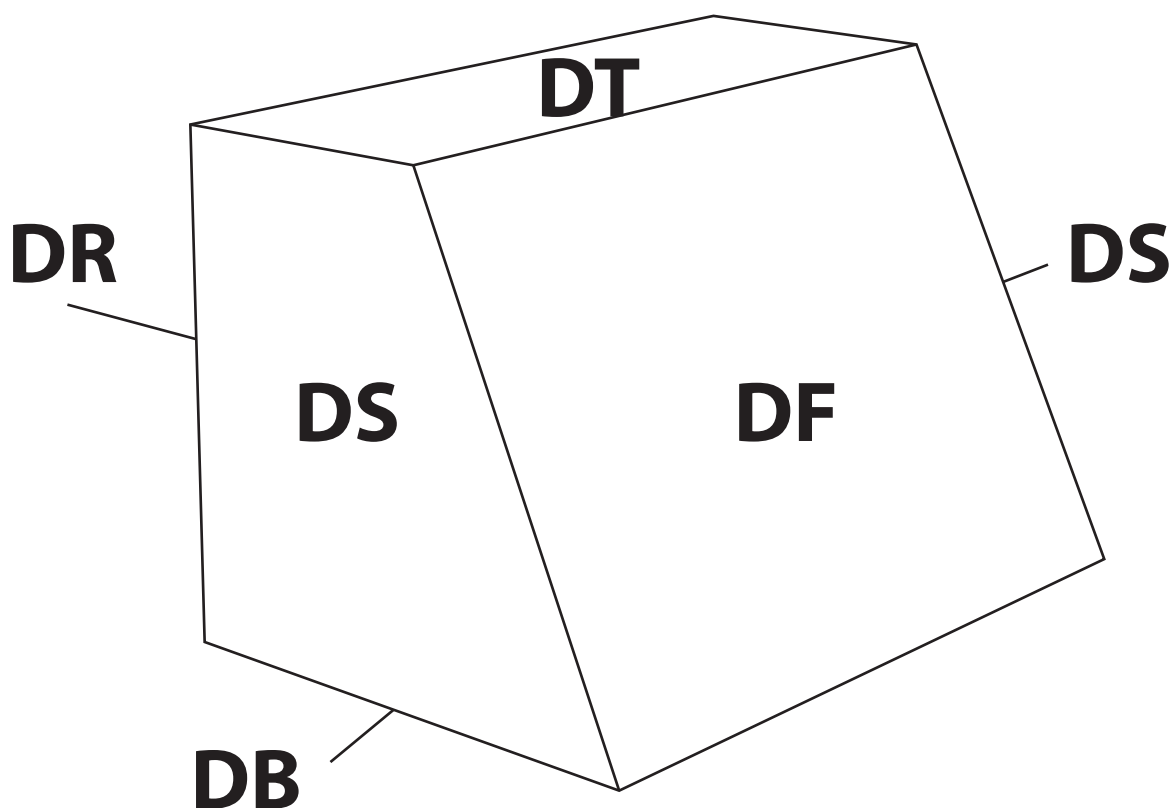


4. Position Top panel in place and secure using 2" wood screws in pre-drilled holes, making sure that edges are square and flush.

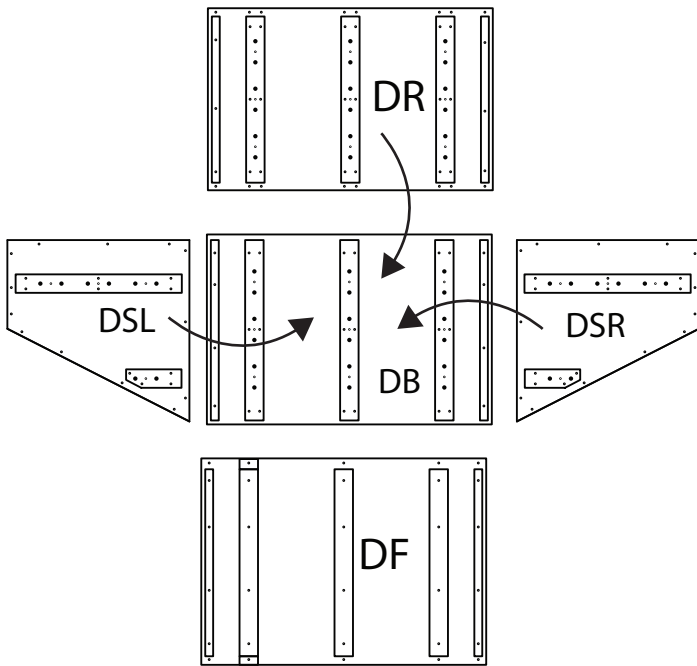




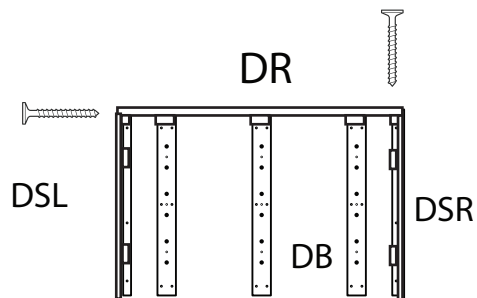
Assembly Instructions



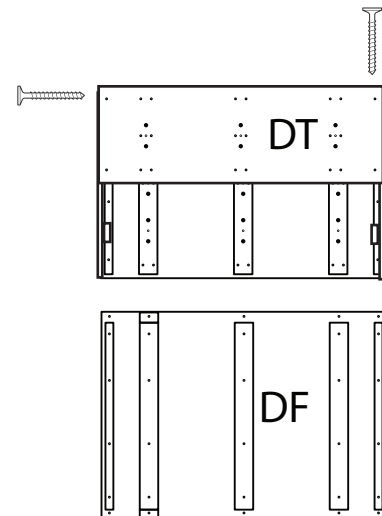
1. Layout pieces on the floor as shown, with structural supports facing up.



2. Start by standing up the back panel and securing to the base, then do the sides, being sure that all panels are square and flush before securing with 2" screws into pre-drilled holes.

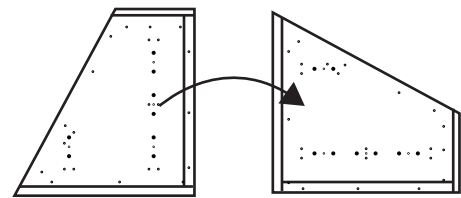


3. Place top panel in place, and secure using 2" screws in pre-drilled holes.



4. Tip the box 90 degrees so that it is sitting on the back panel, with the empty hole for the front panel facing up.

View from Side



5. Position Front panel in place and secure using 2" wood screws in pre-drilled holes, making sure that edges are square and flush.

